



Material Solutions for the
**Mold Making and
Casting Industry**





Advanced Materials for Molding and Casting

As a distributor partner for world-class manufacturers of mold making and casting products, Hisco is able to offer a comprehensive portfolio of industry specific leading edge products and production supplies. With local sales representatives throughout North America, Hisco can help you find the ideal mold making and casting products to fit your needs. The Hisco sales force is well-trained, knowledgeable, and able to provide technical information, as well as on-site training.

Condensation (Tin) Cure Silicones

Advantages:

- High Strength and Elongation
- Outstanding Inhibition Resistance
- Variety of Cure Times
- Extended Mold Life
- Long Library Life
- Low Viscosity: Easy to Mix and De-aerate
- Pourable, Brushable and Sprayable

Applications:

- Entertainment and Special Effects
- Art Reproduction and Replication
- Bronze Casting

Addition (Platinum) Cure Silicones

Advantages:

- Wide Continuum of Durometers available
- Curing may be Accelerated with Heat
- Virtually No Shrinkage when Cured at Room Temperature
- Excellent Chemical Resistance
- Improved Inhibition Resistance
- Pourable, Brushable and Sprayable

Applications:

- Prototyping
- Architectural and Furniture Fabrication
- Molding and Restoration
- Prototyping and Industrial design
- Medical and Military Simulation Models
- Prosthetics and Orthotics
- Pad Printing

Urethane Elastomers (Rubber) Molding Products

Advantages:

- Hardness Available from Super Soft (Shore A 0) to Semi-Rigid (Shore A 80)
- Convenient Mix Ratio
- Low Viscosity
- High Tear Strength
- Dimensionally Stable
- Pourable, Brushable and Sprayable

Applications:

- Pre-Cast Concrete
- Glass Fiber Reinforced Concrete (GFRC) Casting





Polyurethane Casting Resins

Advantages:

- Flexible Finished Product
- Thixotropic Gels for Brushing and Spraying
- Diversity of Aesthetic Options Including “Water Clear” Varieties
- Flame Retardant (FR) Versions
- Polyurethane Foam Products (Rigid and Flexible)

Mold Release Compounds

Advantages:

- Heavy Duty, General Purpose, Fast Evaporating, Fast Drying, Paintable Options
- FDA Approved Versions
- Silicone, PTFE and Lecithin Based Active Agents

Applications:

- Release Casts of Rubber, Urethane, Thermoplastic Materials, Epoxies, TRP, Nylon and Metals
- Mold Extenders

Adhesives

Advantages:

- Structural and Non-Structural Bond Strength
- Hardness Range From Flexible to Rigid
- Can Bond Low Surface Energy and Dissimilar Substrates
- One and Two Part Chemistries
- Wide Variety of Viscosities
- Paste, Liquid and Aerosols Delivery Mechanisms

Chemistries:

- Epoxies, Acrylics, Urethanes, Silicones and Hybrids
- Cyanoacrylates and Accelerators
- Methacrylates and Anaerobics
- Contact Adhesives

Tapes

Specialty Masking Tapes

- Fine Line
- Large Area
- Irregular Surface

Single Sided Tapes

- Marketing and Sealing

Double Sided Tapes

- Bonding and Joining

Foam Tapes

- Gap Filling and Gasketing

Die Cuts

- Customized Shapes
- High Volume Applications

Surface Preparation

- Bonded and Coated Abrasives
- Scotch-Brite™ Hand Pads
- Polishing Compounds
- Surface Treatment Chemicals

Consumables

- Personal Protective Equipment (PPE)
- Mixing and Dispensing Supplies
- Tubing – Clear PVC and Natural HDPE/LDPE
- Solvents, Wipes and Cleaners

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